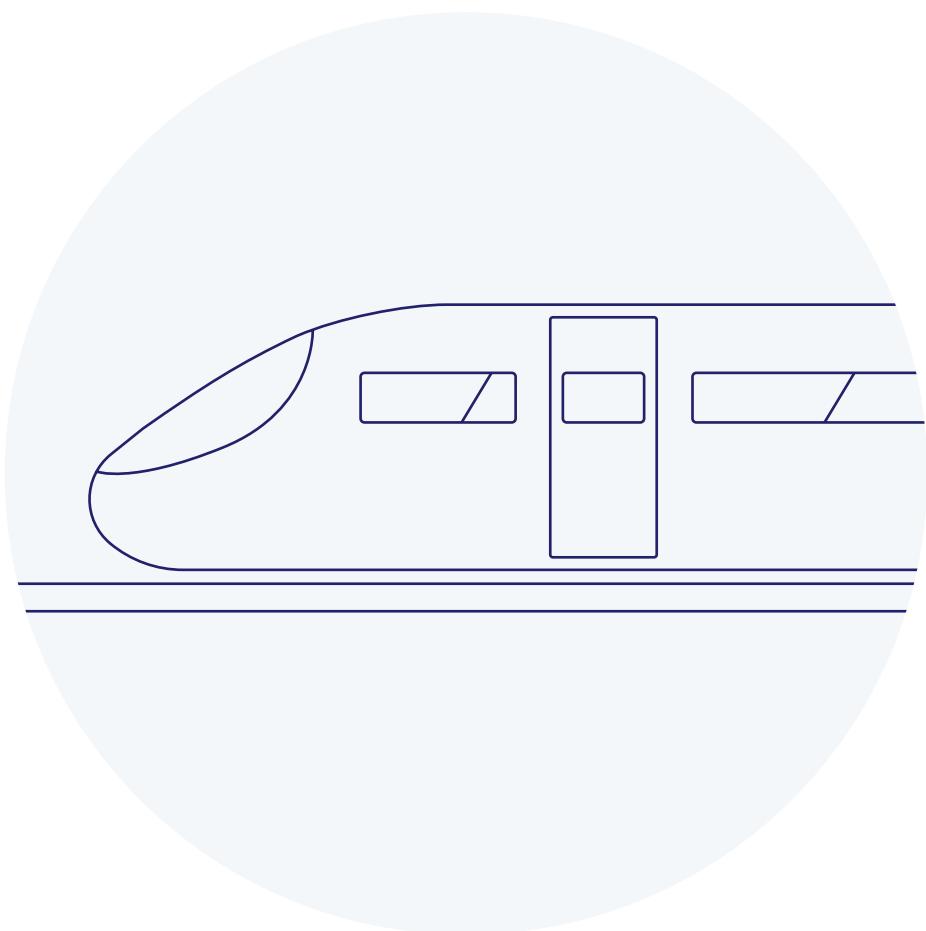


wevo

# RAIL

ADVANCED SOLUTIONS BASED ON  
POLYURETHANE, EPOXY AND SILICONE



# WEVO MOVES – IN ROLLING STOCK AND TRACK APPLICATIONS

The insulation and heat management of electronic and electrical parts in rail applications, including rolling stock and track systems, are becoming increasingly stringent and important.

Wevo provides special potting compounds, adhesives, sealants, thermal interface materials (TIM) and foams to protect sensitive electronics (e.g. sensors and electrical components such as chokes and transformers). Our solutions protect against environmental influences and help to dissipate heat, contributing to higher efficiency and a longer component life.

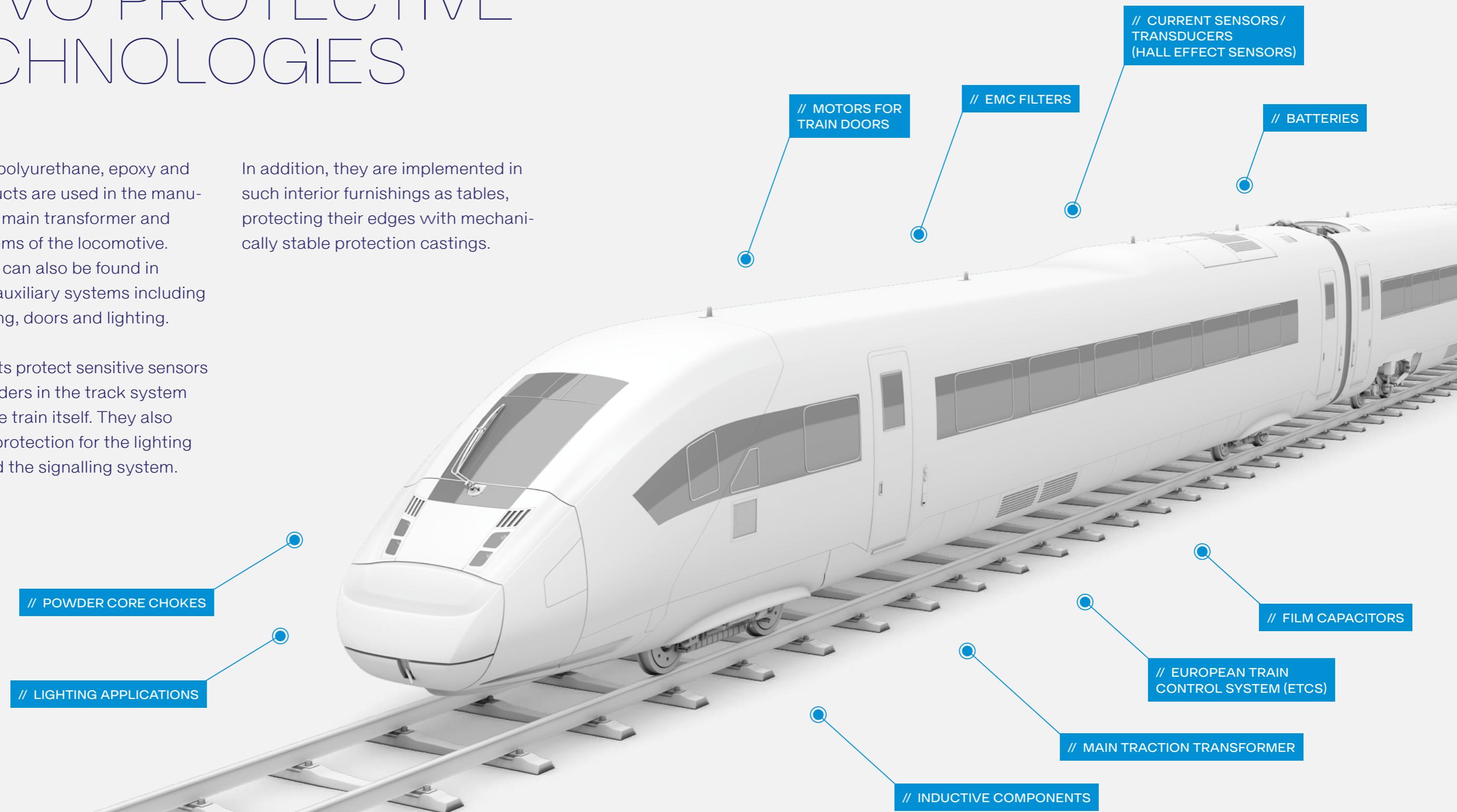
# WEVO PROTECTIVE TECHNOLOGIES

Our range of polyurethane, epoxy and silicone products are used in the manufacture of the main transformer and traction systems of the locomotive.

Our products can also be found in various train auxiliary systems including air conditioning, doors and lighting.

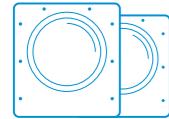
Wevo products protect sensitive sensors and transponders in the track system and within the train itself. They also provide vital protection for the lighting of tunnels and the signalling system.

In addition, they are implemented in such interior furnishings as tables, protecting their edges with mechanically stable protection castings.



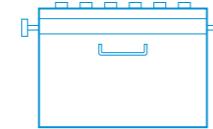
# APPLICATIONS IN DETAIL

The protection of electronic and electrical components within the train and track systems require varying solutions. Wevo products range from classical potting applications in transformers, chokes and capacitors to high-performance materials used for various other applications.



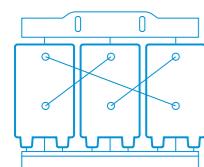
## LIGHTING APPLICATIONS

Wevo transparent polyurethane, epoxy and silicone resins are used for protecting sensitive LEDs in signals, safety tunnel lighting and wagon interiors.



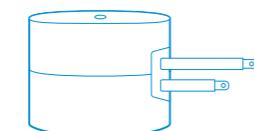
## BATTERIES

Wevo thermal conductive potting compounds, adhesives and gap filler materials are used in the assembly of battery and ultra-capacitor packs and modules and play an important role in the thermal management of the system.



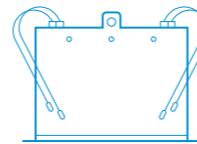
## MAIN TRACTION TRANSFORMER

Wevo high-performance hot-curing epoxy resins are used for potting of dry transformers and can withstand elevated temperatures up to insulation class H.



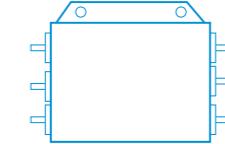
## POWDER CORE CHOKES

Powder core chokes consist of 2 half shells made of iron powder with an inserted coil. They are assembled by potting with highly-filled polyurethane or epoxy resins with a low CTE and are commonly used in the traction inverter system of the train.



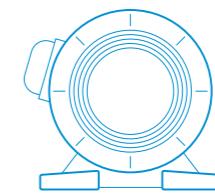
## INDUCTIVE COMPONENTS

Power transformers, middle frequency transformers and chokes are used as part of the inverter system and also such auxiliaries as the air conditioning system of the train. Our high-performance polyurethane, epoxy and silicone materials protect them against environmental influences.



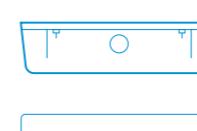
## EMC FILTERS

The train electrical system is very complex with many high power electrical devices, which can generate severe electromagnetic interference. EMC filters, potted with our low viscosity polyurethane resins and foams, reduce undesired current peaks.



## TRACTION MOTORS

Increased environmental impacts such as high temperatures or mechanical stress, due to snow, rocks or salt, require modern insulation materials for traction motors. Our epoxy and silicone solutions are used for stator potting and sealing of the windings heads.



## EUROPEAN TRAIN CONTROL SYSTEM (ETCS)

Wevo flexible polybutadiene and silicone materials protect sensors, balises and transponders against cold temperatures and humidity for such applications as wheel detection, axle counter on tracks, speed-measurement, train identification or the track release.



## CURRENT SENSORS/TRANSDUCERS (HALL EFFECT SENSORS)

Current transducers are used for measuring currents and signals in the traction system of the train and auxiliaries. For sensitive hall sensors, Wevo low glass transition temperature polyurethane and silicone resins provide soft encapsulation materials with minimal stress.

# WEVO SOLUTIONS IN DETAIL

Different applications require different products with special properties.

Applications	LIGHTING APPLICATIONS / LED POTTING	BATTERIES	MAIN TRACTION TRANSFORMER	POWDER CORE CHOKES	INDUCTIVE COMPONENTS
Requirements	<ul style="list-style-type: none"> <li>High transparency</li> <li>High UV stability</li> </ul>	<ul style="list-style-type: none"> <li>Good adhesion on plastics and metals</li> <li>Thermal conductivity</li> <li>Good thermal shock resistance</li> </ul>	<ul style="list-style-type: none"> <li>Low CTE, high E-modulus</li> <li>Class F and higher</li> <li>High <math>T_g</math></li> </ul>	<ul style="list-style-type: none"> <li>Low CTE, high E-modulus</li> <li>Usually class F, sometimes class H</li> <li>UL 94 V-0, if possible EN 45545-2 approval</li> </ul>	
Possible solutions	<p><b>WEVOPUR</b></p> <ul style="list-style-type: none"> <li>• 1211</li> <li>• 1222</li> <li>• 1240 (translucent)</li> </ul> <p><b>WEVOSIL</b></p> <ul style="list-style-type: none"> <li>• 20001 (A/B)</li> </ul>	<p><b>WEVOPUR / WEVONAT</b></p> <ul style="list-style-type: none"> <li>• 60910 FL with 900 E</li> <li>• 2315 with 42 M</li> <li>• 68517 with 600</li> </ul> <p><b>WEVOSIL</b></p> <ul style="list-style-type: none"> <li>• 26010 FL (A/B)</li> </ul>	<p><b>WEVOPUR / WEVODUR</b></p> <ul style="list-style-type: none"> <li>• 60416 FL with 300 RE</li> <li>• 64510 FL with 900 E</li> <li>• 36001 FL with 5001</li> </ul> <p><b>WEVOPOX / WEVODUR</b></p> <ul style="list-style-type: none"> <li>• 8260 FL with 1018/25</li> <li>• 36001 FL with 5001</li> </ul>	<p><b>WEVOPUR / WEVONAT</b></p> <ul style="list-style-type: none"> <li>• 403 FL/XX with 300 RE</li> </ul> <p><b>WEVOPUR / WEVONAT</b></p> <ul style="list-style-type: none"> <li>• 403 FL/XX with 300 RE</li> </ul>	
Applications	EMC FILTERS	FILM CAPACITORS	MOTORS FOR TRAIN DOORS	EUROPEAN TRAIN CONTROL SYSTEM (ETCS)	CURRENT SENSORS / TRANSDUCERS (HALL EFFECT SENSORS)
Requirements	<ul style="list-style-type: none"> <li>Good flowing behaviour, low mixed viscosity</li> <li>UL 94 V-0</li> <li>EN 45545-2 (<math>\geq</math> HL2)</li> </ul>	<ul style="list-style-type: none"> <li>Low water absorption</li> <li>Good dielectric properties</li> </ul>	<ul style="list-style-type: none"> <li>Good heat dissipation</li> <li>Usually class F resin required</li> </ul>	<ul style="list-style-type: none"> <li>EMC compatibility</li> <li>Good temperature shock resistance</li> <li>Low water absorption</li> </ul>	<ul style="list-style-type: none"> <li>Low <math>T_g</math></li> <li>Soft material, no impact on O-Level at low temperatures</li> <li>UL 94 V-0</li> </ul>
Possible solutions	<p><b>WEVOPUR / WEVONAT</b></p> <ul style="list-style-type: none"> <li>• 512 FL with 900 E</li> <li>• 552 FL/70 with 300 L</li> </ul> <p><b>WEVOPOX / WEVODUR</b></p> <ul style="list-style-type: none"> <li>• 8260 FL with 1018/25</li> <li>• 36001 FL with 5001</li> </ul>	<p><b>WEVOPUR / WEVONAT</b></p> <ul style="list-style-type: none"> <li>• 512 FL/50 with 900 E</li> <li>• 512 FLE with 900 E</li> <li>• 67210 FL with 507</li> <li>• 552 FL(S) with 300</li> </ul> <p><b>WEVOPOX / WEVODUR</b></p> <ul style="list-style-type: none"> <li>• 2513 with 1003/7</li> <li>• 36001 FL with 5001</li> </ul>	<p><b>WEVOPUR / WEVONAT</b></p> <ul style="list-style-type: none"> <li>• 403 FL/XX with 300 RE</li> <li>• PD 52 with 385</li> <li>• PD 445 with 385</li> </ul> <p><b>WEVOSIL</b></p> <ul style="list-style-type: none"> <li>• 22006 FL (A/B)</li> </ul>	<p><b>WEVOPUR / WEVONAT</b></p> <ul style="list-style-type: none"> <li>• 60416 FL with 300 RE</li> <li>• 60416 FL with 300 RE</li> <li>• 60416 FL with 300 RE</li> </ul>	

PUR										POX							SIL							
Material	POLYURETHANE							EPOXY							SILICONE									
Resin/ component A	WEVOPUR PD 52		WEVOPUR 403 FL/33		WEVOPUR 512 FLE		WEVOPUR 552 FL		WEVOPUR 552 FLX		WEVOPUR 67210 FL		WEVOPUR 9251 FL		WEVOPOX 2003 FL		WEVOPOX 36001 FL		WEVOPOX 8260 FL/60		WEVOPOX 2513		WEVOSIL 20200 A	
Resin/ component B	WEVONAT 385	WEVONAT 300 RE	WEVONAT 900 E	WEVONAT 300	WEVONAT 300	WEVONAT 507	WEVONAT 300 RE	WEVODUR 5004	WEVODUR 5001	WEVODUR 1018/25	WEVODUR 1003/07	WEVODUR 42 M	WEVODUR 20200 B	WEVOSIL 22006 FL B	WEVOSIL 22102 FL A	WEVOSIL 22105 FL A	WEVOSIL 22102 FL B	WEVOSIL 22105 FL B	WEVOSIL 22102 FL A	WEVOSIL 22105 FL A	WEVOSIL 22102 FL B	WEVOSIL 22105 FL B		
Mixing ratio (parts by weight)	100:26	100:14	100:16	100:20	100:19	100:23	100:15	100:20	100:10	100:29	100:13	100:35	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	1:1	
Mixed viscosity at 22 °C [mPa·s]	1,200–2,000	1,000–1,800	900–1,400	1,000–1,300	2,100–2,400	500–1,500	1,300–1,800	3,400–4,000	3,500–6,500	3,000–5,000	3,000–6,000	2,600–3,000	300–700	2,000–2,800	1,700–3,300	3,000–5,000								
Reactivity at 22 °C [min.] <sup>o</sup>	5–40	30–40	40–60	5–50	30–40	35–45	10–50	120	180–240	30 (120 °C)	30 (120 °C)	60 (120 °C)	50–60	90–120	50–70	50–70								
Shore hardness A/D	DIN ISO 7619-1:2012-02	70–80 / --	-- / 40–50	89–85 / --	-- / 60–70	-- / 60–70	-- / 80–90	-- / 30–40	-- / 40–45	-- / 85–90	-- / 88–94	-- / 90–95	-- / 85–90	gel	47–55 / --	10–20 / --	10–20 / --							
Operating temp. [°C]		-60 up to +125	-50 up to +165	-40 up to +130	-40 up to +130	-40 up to +130	-40 up to +145	-40 up to +135	-40 up to +130	-40 up to +180	-40 up to +160	-40 up to +180	-30 up to +160	-60 up to +180	-60 up to +180	-60 up to +200								
E modulus [N/mm <sup>2</sup> ]	DIN EN ISO 527-2:2012-06	15	110	20	55	--	10,300	20	40	6,000	8,600	11,000	6,300	--	4	0.5	0.4							
Thermal conductivity [W/m·K]	DIN EN ISO 22007-2:2015-12	0.3	0.65	0.8	0.6	0.68	1.0	0.6	0.7	1.1	0.9	1.4	--	0.2	0.5	1	1.5							
Glass transition temperature [°C]	TMA ISO 11359-2:1999-10	-60	-6	-7	15	20	75	-20	-10	51	90	52	75	-50	-50	-50	-45							
Coefficient of expansion [ppm/K]	TMA ISO 11359-2:1999-10	65 < -70 °C 175 > -60 °C	42 < -10 °C 146 > 5 °C	60 < -10 °C 150 > 20 °C	58 < 10 °C 142 > 20 °C	52 < 10 °C 124 > 20 °C	55 < 70 °C 120 > 90 °C	50 < -30 °C 162 > 30 °C	61 < -40 °C 161 > 40 °C	40 < 30 °C 110 > 90 °C	29 < 80 °C 146 > 100 °C	49 < 75 °C 91 > 80 °C	480 > -30 °C 157 > 85 °C	240 > -30 °C 91 > 80 °C	181 > -30 °C 157 > 85 °C	220 > -30 °C								
Water absorption [%]	30 days, 22 °C	0.5	0.6	0.2	0.4	0.3	0.3	1.3	1.5	--	0.1	0.2	--	1.0	0.2	< 1.5	< 1.5							
Flammability	UL 94	HB	V-0 1.6 mm <sup>o</sup>	V-0 6 mm <sup>o</sup>	V-0 1.5 mm <sup>o</sup>	V-0 1.5 mm <sup>o</sup>	V-0 1.5 mm <sup>o</sup>	V-0 6 mm <sup>o</sup>	V-0 6 mm <sup>o</sup>	V-0 2 mm <sup>o</sup>	V-0 6 mm <sup>o</sup>	HB	HB	V-0 4 mm <sup>o</sup>	V-0 1 mm	V-0 6 mm								
Railway fire standard	EN 45545-2	--	R22: HL2 R23: HL3	R22: HL2 R23: HL3	R22: HL2 R23: HL3	R22: HL3 R23: HL3	R22: HL3 R23: HL3	R22: HL2 R23: HL3	--	R22: HL2 R23: HL3	--	--	--	--	--	--								
Dielectric strength [kV/mm]	DIN EN 60243-1:2014-01	23	30	> 20	29	> 20	28	> 20	--	25	33	20	3,2	23	33	> 25	> 20							
Dielectric constant $\epsilon$ (at 50 Hz, 23 °C)	DIN EN IEC 62631-2-1:2018-12	3.0	5.7	5.1	5.6	5.6	4.2	7.8	7.8	4.3	3.8	4.8	4.6	--	3.8	4.5	6.1							
Loss factor $\tan \delta$ (at 50 Hz, 23 °C)	DIN EN IEC 62631-2-1:2018-12	0.080	0.040	0.160	0.117	0.120	0.010	0.090	0.180	0.006	0.014	0.016	0.0009	--	0.065	0.041	0.014							

All application parameters refer to processing at room temperature. All mechanical, thermal and electrical properties are based on complete curing.

<sup>o</sup> The indicated range of pot life corresponds with current standard versions. Adjustment of pot life is possible.

<sup>\*\*</sup> UL listing under file No. E108835

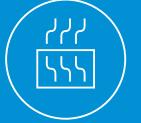
For a more detailed technical description of our systems please refer to the corresponding data sheets which are available for all products.

# ADDED BENEFITS BY WEVO PRODUCTS

Our wide range of products offers a variety of benefits in addition to solving classic problems such as providing insulation and moisture protection for electrical installations.



Ask us about our materials compliant with the stringent fire and safety standard EN 45545-2 in hazardous levels HL2 and HL3 for requirements R22 and R23. A wide variety of products have self-extinguishing properties in line with UL 94 V-0.



Some of our materials have increased thermal conductivities of up to 4 W/m·K and can be used as thermally conductive potting compounds or gap filler materials.



Wevo solutions exhibit outstanding electrical properties with CTI 600, high dielectric strength greater than 20 KV/mm as well as other outstanding dielectric properties.



Wevo materials are temperature-resistant up to +180°C. Our portfolio includes polyurethane resins of insulating classes B and F as well as epoxy and silicone resins of insulating classes F and H.



Wevo materials can be adjusted in terms of their reaction times, flow behaviour and to the individual needs of the production process. Thixotropic versions are available on request.



In addition to standard materials produced to withstand temperatures of up to +180°C, we offer materials suitable for even higher temperatures. Several resins have undergone accelerated aging tests and have been certified to UL 746 B, with listed RTI values up to 160 and CTI values of 600 (UL file No. E108835).



## WE ARE MUCH MORE THAN A SUPPLIER

From development to volume production – we support our customers every step along the way.



## WE PIONEER PROGRESS

We are a proven partner in project-driven innovation with a decades-long track record.



## WE INITIATE INNOVATION

We develop new ideas for every area of electrical component potting, bonding and sealing.

The manner in which you use and the purpose to which you put and utilise our products, technical assistance and information (whether verbal, written or by way of product evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance and information to determine to your own satisfaction whether our products, technical assistance and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety and environmental standpoint. Such testing has not necessarily been done by us. Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information, in particular all technical data and assistance, is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed that you assume and hereby expressly release us from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance and information. Any statement or recommendation not contained herein is unauthorised and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with any claim of any patent relative to any material or its use. No licence is implied or in fact granted under the claims of any patent.

**wevo**

WEVO-CHEMIE GmbH · Schönbergstr. 14 · 73760 Ostfildern-Kemnat · Germany  
Phone +49 711 167 61-0 · Fax +49 711 167 61-544 · [info@wevo-chemie.com](mailto:info@wevo-chemie.com) · [wevo-chemie.com](http://wevo-chemie.com)

026.02.0300